ASSEMBLY INSTRUCTIONS

FEATURE LINE STEEL SHELVING

Models

2912-5, 2912-6
2915-5, 2915-6
2918-5, 2918-6
2924-5, 2924-6

PARTS LIST

Nos. 2912-6, 2915-6, 2918-6, 2924-6

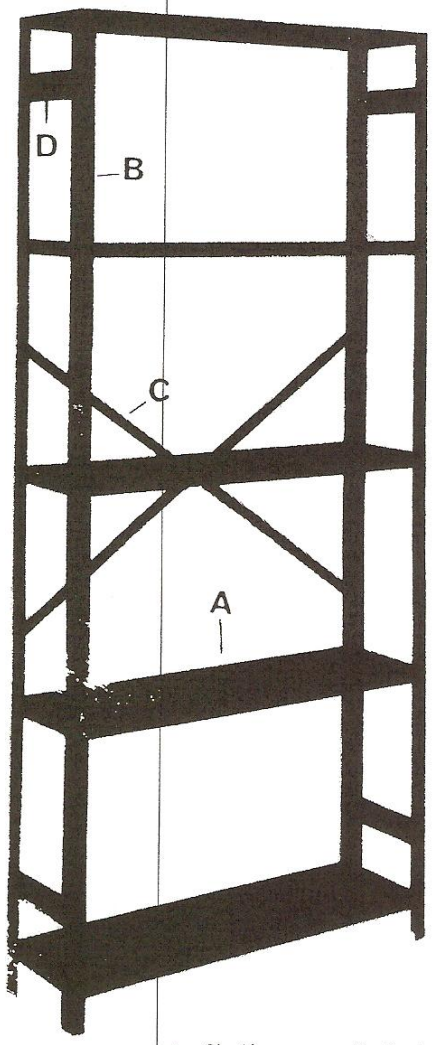
- ☐ 6 Shelves
- ☐ 4 Posts
- ☐ 2 Long Back Braces
- ☐ 4 Short Side Braces
- ☐ NB28 - Nuts and Bolts
  - 24 - ¼ x 20 x ½ N/B
  - 4 - ¼ x 20 x ¾ N/B
- ☐ 16 Kwik Klips

Nos. 2912-5, 2915-5, 2918-5, 2924-5

- ☐ 5 Shelves
- ☐ 4 Posts
- ☐ 2 Long Back Braces
- ☐ 4 Short Side Braces
- ☐ NB28 - Nuts and Bolts
  - 24 - ¼ x 20 x ½ N/B
  - 4 - ¼ x 20 x ¾ N/B
- ☐ 12 Kwik Klips

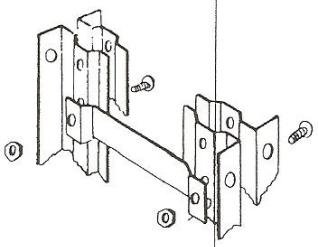
HOW TO ASSEMBLE UNITS

1. Preassemble end frames, using 2 posts and 2 side stringer braces. Bolt side brackets through side flanges at ninth hole from each end. (See sketch).
   Where 2 or more units are used, intermediate frames can be preassembled to greatly speed up set-up time. (See sketch). Use ¼-20 x ¾" bolts.
2. Attach top and bottom shelf with bolts and nuts at two points of each corner.
3. Stand box rack up; tighten nuts and bolts.
4. Insert kwik-klips into positions that meet requirements on all four posts. Count equal number of holes on posts before inserting klips and shelves to assure level shelves.
5. Bolt 2 long back braces in position diagonally across 2 back posts.
6. Check unit for squareness and tighten all bolts and nuts.

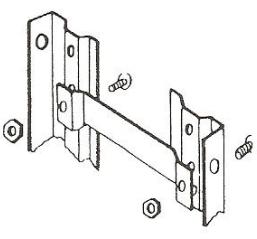


A Shelf C Back Brace
B Post D Side brace

INTERMEDIATE UNIT



END UNIT



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